

Global Manufacturer of Metalworking Fluids, Industrial Lubricants & Cleaners

ArrowDraw & ArrowStamp

Drawing & Stamping Products



Visit www.chemarrow.com to learn more about our full line of metalworking fluids & to read case studies from actual customers.

ArrowDraw & ArrowStamp lubricants are formulated with some of the most advanced anti-friction and “extreme pressure” technology to prevent metal to metal contact with tooling, dies and finished components. The ArrowDraw & ArrowStamp product line has been developed to provide superior performance and overall cost effectiveness while being compatible with today’s stringent operating and environmental standards.

Chem Arrow’s new line of synthetic metal forming lubricants utilizes

sophisticated polymer and bio-based “vegetable” technology to help promote environmental safety and hazardous waste reduction. These “next generation” lubricants offer performance benefits such as higher film strength, as well as thermal and oxidation resistance, that can greatly enhance overall efficiency. ArrowDraw and ArrowStamp lubricants have been used successfully on both ferrous and non-ferrous metals including stainless steel and titanium.



Extends tool and die life



Reduces galling & scratching



Multi-purpose



Superior finishes



Extreme pressure properties



AQMD super compliant/
compliant



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ArrowDraw & ArrowStamp Products

| PRODUCT NAME | ALUMINUM | COPPER | STEEL | STAINLESS STEEL | LIGHT DUTY | MED DUTY | HEAVY DUTY | EXTRA HVY DUTY | CONTAINS CHLORINE |
|---|----------|--------|-------|-----------------|------------|----------|------------|----------------|-------------------|
| OIL BASED | | | | | | | | | |
| ArrowStamp 80-B Aluminum Magnesium Stamping Lubricant AQMD compliant | ✓ | ✓ | | | ✓ | | | | |
| ArrowStamp 139-XLSR Heavy Duty Stamping & Cutting Lubricant AQMD super compliant | | | ✓ | | | | ✓ | | ✓ |
| ArrowStamp 8492-L Stamping Lubricant AQMD super compliant | ✓ | ✓ | | | | ✓ | ✓ | | |
| WATER BASED SOLUBLE OILS | | | | | | | | | |
| ArrowStamp 1100 Oil Soluble Drawing & Stamping Fluid AQMD super compliant | ✓ | | ✓ | | ✓ | | ✓ | | ✓ |
| ArrowStamp 2016-M Soluble Stamping & Drawing Lubricant AQMD super compliant | ✓ | ✓ | ✓ | | | ✓ | | | ✓ |
| ArrowStamp 3652-M Drawing & Stamping Fluid AQMD super compliant | | | ✓ | ✓ | | | ✓ | | ✓ |
| WATER BASED SYNTHETICS | | | | | | | | | |
| ArrowDraw 07 Synthetic Drawing & Forming Lubricant | ✓ | ✓ | | | ✓ | | | | |
| ArrowDraw 46-M Drawing Paste AQMD super compliant | ✓ | | ✓ | | ✓ (STL) | | ✓ (AL) | | |
| ArrowDraw 70-R Synthetic Soluble Drawing Lubricant AQMD compliant | ✓ | ✓ | | | | | | ✓ | |
| ArrowDraw 3565-W Synthetic Soluble Drawing Lubricant AQMD super compliant | ✓ | ✓ | ✓ | | | | ✓ | | |
| ArrowDraw 3565-50 Synthetic Soluble Drawing Lubricant AQMD super compliant | ✓ | ✓ | ✓ | | | ✓ | | | |
| ArrowDraw 9292 Synthetic Soluble Drawing Lubricant AQMD super compliant | | | ✓ | | | ✓ | | | |
| ArrowDraw 20458 Synthetic Soluble Drawing Lubricant AQMD super compliant | ✓ | ✓ | | | | | ✓ | | |
| ArrowStamp 40022 Synthetic Stamping Lubricant AQMD super compliant | ✓ | ✓ | ✓ | ✓ | | | ✓ | | ✓ |
| EVAPORATIVES | | | | | | | | | |
| ArrowStamp 7000 Series Stamping Lubricant | ✓ | | | | ✓ | ✓ | ✓ | | |
| ArrowStamp 9000 Series Stamping Lubricant | ✓ | | | | ✓ | ✓ | ✓ | | |
| ArrowStamp 7030-Plus Stamping Lubricant | | | ✓ | | | | ✓ | ✓ | ✓ |